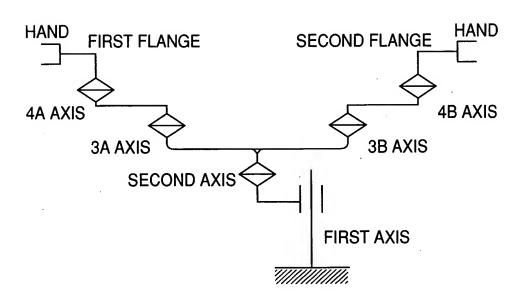


FIG. 1





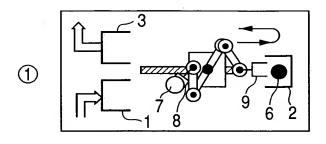
Appl. No. 10/516,453 Docket No. Q85161

Amdt. Dated December 1, 2005

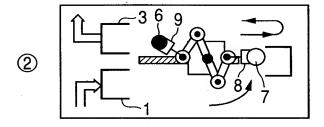
Replacement Sheet

2/8

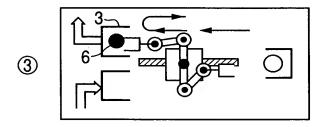
## FIG. 2



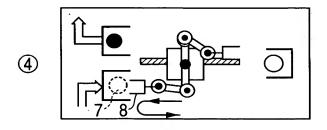
· TAKE OUT WORKED WORK FROM WORK STATION



· INPUT UNWORKED WORK TO WORK STATION →→→ START WORKING



· CARRY OUT WORKED WORK TO CARRY OUT STATION



· TAKE OUT UNWORKED WORK (OF NEXT TIME) FROM CARRY IN STATION



FIG. 3

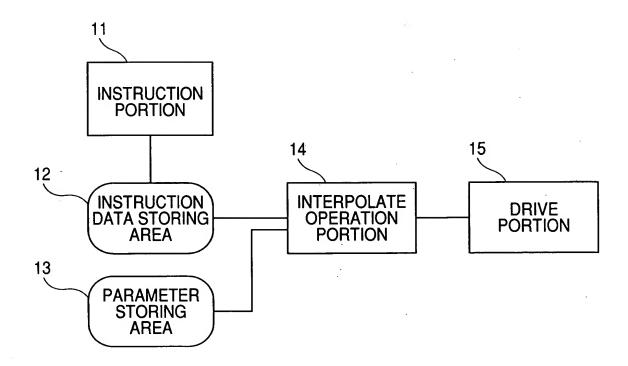




FIG. 4

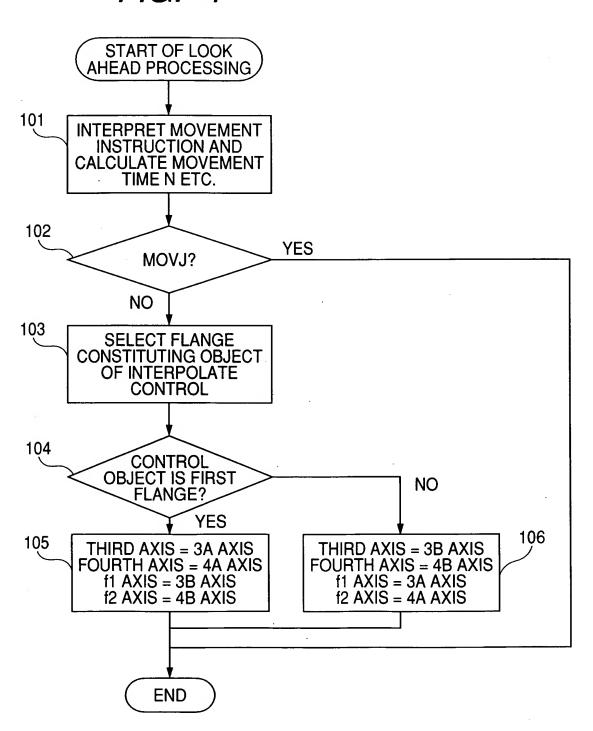
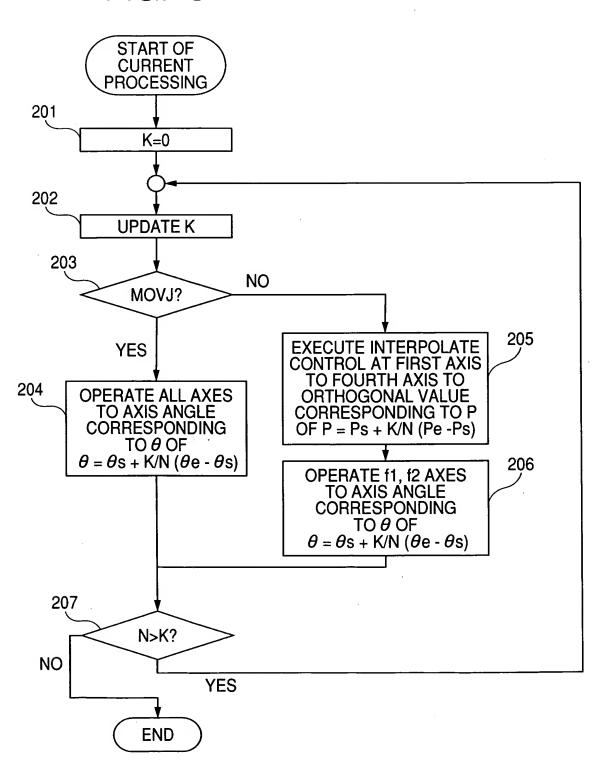




FIG. 5







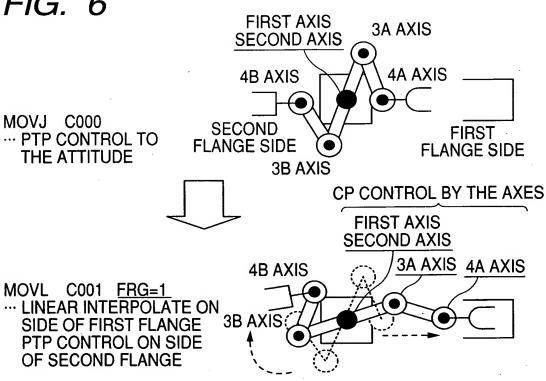


FIG. 7

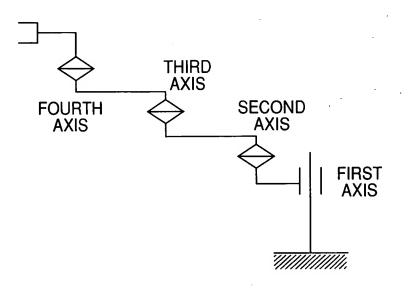
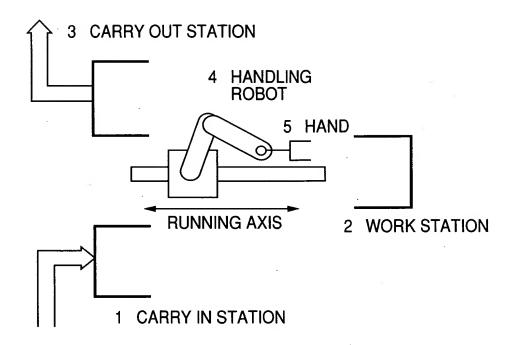




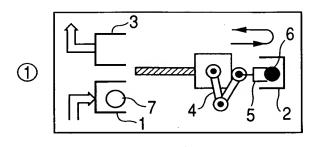
FIG. 8



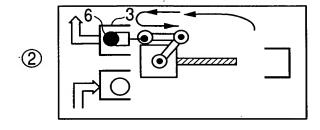


8/8

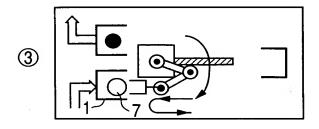
## FIG. 9



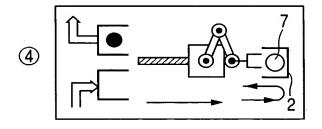
· TAKE OUT WORKED WORK FROM WORK STATION



· CARRY OUT WORKED WORK TO CARRY OUT STATION



TAKE OUT UNWORKED WORK FROM CARRY IN STATION



· INPUT UNWORKED WORK
TO WORK STATION
→→→ START WORKING